

# Materia

Materia nasce dall'idea sviluppata in Piemme per una nuova espressione della ceramica, una materia nobile con una grande storia creativa che ritrova e rilancia il proprio estro originario e, grazie alla sua tecnica grafica, analizza l'estetica di materie differenti, come il metallo, la pietra e la ceramica stessa.

Materia is conceived to introduce a new expression of ceramics. A noble material with a great history relaunches its creative potential thanks to the graphic technique and the diverse esthetics of materials like metal, stone and ceramics itself.

Mit „Materia“ möchte Piemme der Keramik einen neuen Ausdruck verleihen. Das edle und geschichtsträchtige Material findet zurück zu seinen Wurzeln, erfindet sich neu und analysiert mit seiner graphischen Technik seine eigene Ästhetik sowie die anderer Materialien wie Metall und Stein.

« Materia » est l'aboutissement d'une idée développée par Piemme: donner à la céramique, matière noble, riche d'une histoire nourrie de créativité, une nouvelle forme d'expression où elle puisse retrouver son style originel. Ses techniques graphiques lui permettent d'analyser les dimensions esthétiques de matières comme le métal, la pierre ainsi que la céramique.

6

Colori  
Colours  
Farben  
Couleurs

Opal



Shimmer



Nacre



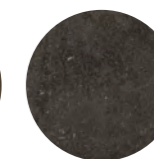
Reflex



Rust



Deep



5

Formati  
Sizes  
Formate  
Formats

120×120  
48"×48"



60×120  
24"×48"



90×90  
36"×36"



60×60  
24"×24"



30×60  
12"×24"



3

Superfici  
Surfaces  
Oberflächen  
Surfaces

Naturale Lappato Grip

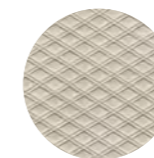
2

Strutture 3D  
3D structures  
Strukturen  
Decorations and relief

Tensegrity



Garage



i

Effetto Contemporaneo  
Contemporary effect  
Moderne Wirkung  
Effet Contemporain

Rivestimento  
Wall Tiles  
Wandfliesen  
Revêtement

Pavimento  
Floor Tiles  
Bodenfliesen  
Sol

Gres fine porcellanato ad impasto colorato  
Coloured-body fine porcelain stoneware  
Feinsteinzeug aus farbiger Masse  
Grès cérame fin à pâte colorée

Tecnologia digitale  
Digital technology  
Digital Technologie  
Technologie numérique



## Opal



120x120

**03071A** | Materia Opal Nat/Ret  
**03075A** | Materia Opal Lap/Ret



90x90

**03468A** | Materia Opal Nat/Ret  
**03473A** | Materia Opal Lap/Ret



60x60

**02847A** | Materia Opal Nat/Ret  
**02853A** | Materia Opal Lap/Ret



30x60

**02827A** | Materia Opal Nat/Ret  
**02834A** | Materia Opal Lap/Ret



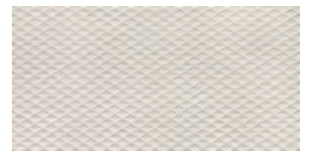
60x120

**02859A** | Materia Opal Nat/Ret  
**02866A** | Materia Opal Lap/Ret



60x60

**\*02981A** | Materia Platinum Nat/Ret  
(mix 4 graphics)



30x60

**02936A** | Materia Garage Opal Nat/Ret



30x60

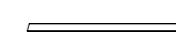
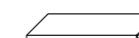
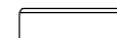
**03079A** | Materia Tensegrity Opal Nat/Ret



30x120

**\*02944A** | Materia Raku Warm Nat/Ret  
(handcrafted decor)

\* Decori realizzati con smalti e metalli preziosi. Vedere nota a pag. 366-367  
Decors made with glazes and precious metals. See note on pages 366-367  
Dekore aus Glasuren und Edelmetallen. Siehe Hinweis auf Seiten 366-367  
Décors réalisés avec des émaux et des métaux précieux. Voir note aux pages 366-367





## Shimmer



120x120

**03072A** | Materia Shimmer Nat/Ret  
**03076A** | Materia Shimmer Lap/Ret



90x90

**02982** | Materia Shimmer Grip/Ret ± 20mm



60x60

**02849A** | Materia Shimmer Nat/Ret  
**02855A** | Materia Shimmer Lap/Ret



30x60

**02829A** | Materia Shimmer Nat/Ret  
**02838A** | Materia Shimmer Lap/Ret



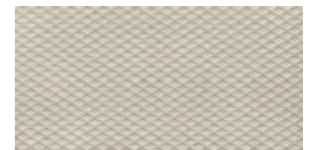
60x120

**02862A** | Materia Shimmer Nat/Ret  
**02868A** | Materia Shimmer Lap/Ret



90x90

**03469A** | Materia Shimmer Nat/Ret  
**03474A** | Materia Shimmer Lap/Ret



30x60

**02938A** | Materia Garage Shimmer Nat/Ret



30x120

**\*02944A** | Materia Raku Warm Nat/Ret  
(handcrafted decor)



30x60

**03082A** | Materia Tensegrity Shimmer Nat/Ret



20x15

**02989** | Soul Kaleido Light Nat/Ret

\* Decori realizzati con smalti e metalli preziosi. Vedere nota a pag. 366-367  
Decors made with glazes and precious metals. See note on pages 366-367  
Dekore aus Glasuren und Edelmetallen. Siehe Hinweis auf Seiten 366-367  
Décors réalisés avec des émaux et des métaux précieux. Voir note aux pages 366-367



## Nacre



60x120

**02861A** | Materia Nacre Nat/Ret  
**02867A** | Materia Nacre Lap/Ret



60x60

**02848A** | Materia Nacre Nat/Ret  
**02854A** | Materia Nacre Lap/Ret



60x60

**\*02980A** | Materia Gold Nat/Ret  
(mix 4 graphics)



30x120

**\*02944A** | Materia Raku Warm Nat/Ret  
(handcrafted decor)



30x60

**02828A** | Materia Nacre Nat/Ret  
**02836A** | Materia Nacre Lap/Ret



30x60

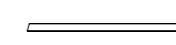
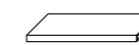
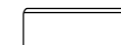
**02937A** | Materia Garage Nacre Nat/Ret



30x60

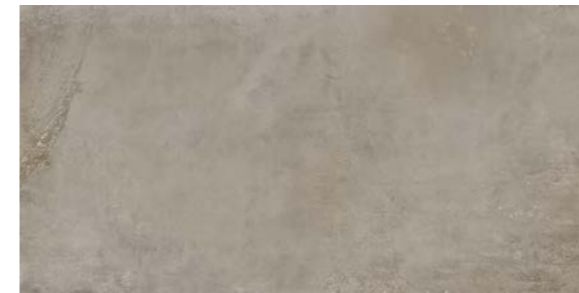
**03081A** | Materia Tensegrity Nacre Nat/Ret

\* Decori realizzati con smalti e metalli preziosi. Vedere nota a pag. 366-367  
Decors made with glazes and precious metals. See note on pages 366-367  
Dekore aus Glasuren und Edelmetallen. Siehe Hinweis auf Seiten 366-367  
Décors réalisés avec des émaux et des métaux précieux. Voir note aux pages 366-367





## Reflex



60x120

**02863A** | Materia Reflex Nat/Ret  
**02869A** | Materia Reflex Lap/Ret



90x90

**02983** | Materia Reflex Grip/Ret ± 20mm



60x60

**02850A** | Materia Reflex Nat/Ret  
**02856A** | Materia Reflex Lap/Ret



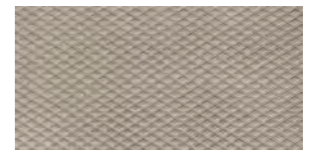
30x120

**\*02944A** | Materia Raku Warm Nat/Ret  
(handcrafted decor)



30x60

**02831A** | Materia Reflex Nat/Ret  
**02841A** | Materia Reflex Lap/Ret



30x60

**02939A** | Materia Garage Reflex Nat/Ret

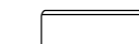


30x60

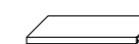
**03083A** | Materia Tensegrity Reflex Nat/Ret

\* Decori realizzati con smalti e metalli preziosi. Vedere nota a pag. 366-367  
Decors made with glazes and precious metals. See note on pages 366-367  
Dekore aus Glasuren und Edelmetallen. Siehe Hinweis auf Seiten 366-367  
Décors réalisés avec des émaux et des métaux précieux. Voir note aux pages 366-367

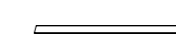
Pezzi speciali  
Special pieces



Battiscopa 4,5x60



Gradino Costa Retta 33x120

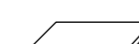


Bacchetta Jolly 1,5x120

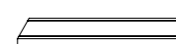
Unghia Jolly 1,5x1,5



Elemento L 30x90 ± 20



Gradone 33x90 ± 20



Griglia Scolo 18x90 ± 20



## Rust



120x120

**03073A** | Materia Rust Nat/Ret  
**03077A** | Materia Rust Lap/Ret



90x90

**03471A** | Materia Rust Nat/Ret  
**03475A** | Materia Rust Lap/Ret



60x60

**02851A** | Materia Rust Nat/Ret  
**02857A** | Materia Rust Lap/Ret



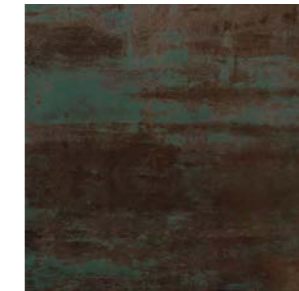
30x60

**02832A** | Materia Rust Nat/Ret  
**02843A** | Materia Rust Lap/Ret



60x120

**02864A** | Materia Rust Nat/Ret  
**02871A** | Materia Rust Lap/Ret



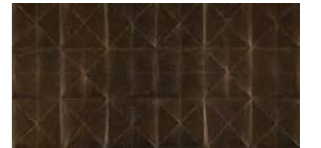
60x60

**\*02945A** | Materia Jade Nat/Ret  
(mix 4 graphics)



30x60

**02941A** | Materia Garage Rust Nat/Ret



30x60

**03084A** | Materia Tensegrity Rust Nat/Ret



30x120

**\*02944A** | Materia Raku Warm Nat/Ret  
(handcrafted decor)

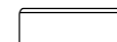


20x15

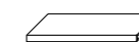
**02990** | Soul Kaleido Dark Nat/Ret

\* Decori realizzati con smalti e metalli preziosi. Vedere nota a pag. 366-367  
Decors made with glazes and precious metals. See note on pages 366-367  
Dekore aus Glasuren und Edelmetallen. Siehe Hinweis auf Seiten 366-367  
Décors réalisés avec des émaux et des métaux précieux. Voir note aux pages 366-367

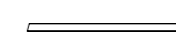
Pezzi speciali  
Special pieces



Battiscopa 4,5x60



Gradino Costa Retta 33x120



Bacchetta Jolly 1,5x120

Unghia Jolly 1,5x1,5



## Deep



120x120  
**03074A** | Materia Deep Nat/Ret  
**03078A** | Materia Deep Lap/Ret



60x120  
**02865A** | Materia Deep Nat/Ret  
**02872A** | Materia Deep Lap/Ret



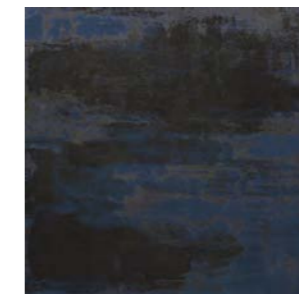
30x120  
**\*02943A** | Materia Raku Cold Nat/Ret  
(handcrafted decor)



90x90  
**02984** | Materia Deep Grip/Ret ± 20mm



90x90  
**03472A** | Materia Deep Nat/Ret  
**03476A** | Materia Deep Lap/Ret



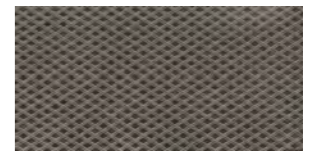
60x60  
**\*02946A** | Materia Zaphire Nat/Ret  
(mix 4 graphics)



60x60  
**02852A** | Materia Deep Nat/Ret  
**02858A** | Materia Deep Lap/Ret



30x60  
**02833A** | Materia Deep Nat/Ret  
**02846A** | Materia Deep Lap/Ret



30x60  
**02942A** | Materia Garage Deep Nat/Ret



30x60  
**03085A** | Materia Tensegrity Deep Nat/Ret

\* Decori realizzati con smalti e metalli preziosi. Vedere nota a pag. 366-367  
Decors made with glazes and precious metals. See note on pages 366-367  
Dekore aus Glasuren und Edelmetallen. Siehe Hinweis auf Seiten 366-367  
Décors réalisés avec des émaux et des métaux précieux. Voir note aux pages 366-367

## Imballi

Packing  
Verpackung  
Emballage

Formati Sizes	P	± MM							
			Pezzi Scatola Pieces/Box Stck/Karton Carreaux/Boite	Mq/Scatola Sqmt/Box Qm/Karton M2/Boite	Kg/Scatola Kgs/Box Kg/Karton Kg/Boite	Scatole/Paletta Boxes/Pallet Karton/Palette Boite/Palette	Mq/Paletta Sqmt/Pallet Qm/Pallet M2/Palette	Kg/Paletta Kgs/Pallet Kg/Pallet Kg/Palette	Formato Paletta Size Pallet Format Pallet Dim. Palette
120x120 (48"x48") Nat/Ret - Lap/Ret	P	9,5	2	2,88	58,00	22	63,36	1276	135x122x68
90x90 (36"x36") Grip/Ret	P	20	1	0,81	36,50	30	24,30	1095	107x94x60
90x90 (36"x36") Nat/Ret - Lap/Ret	P	9,5	2	1,620	36,50	20	32,40	730	107x94x60
60x120 (24"x48") Nat/Ret	P	9,5	2	1,44	31,00	30	43,20	930	122x82x75
60x120 (24"x48") Lap/Ret	P	9,5	2	1,44	32,00	30	43,20	960	122x82x75
60x60 (24"x24") Nat/Ret	P	9,5	4	1,44	29,00	32	46,08	928	120x80x75
60x60 (24"x24") Lap/Ret	P	9,5	4	1,44	30,00	32	46,08	960	120x80x75
30x60 (12"x24") Nat/Ret	P	9,5	7	1,26	25,30	40	50,4	1012	120x80x75
30x60 (12"x24") Lap/Ret	P	9,5	7	1,26	26,30	40	50,4	1052	120x80x75
30x120 (12"x48") Raku Nat/Ret	P	9,5	2	0,72	15,50	30	21,60	465	122x96x70
60x60 (24"x24") Jade - Zaphire - Gold - Platinum Nat/Ret	P	9,5	2	0,72	14,50	32	23,04	464	120x80x75
30x60 (12"x24") Garage Nat/Ret	P	9,5	7	1,26	25,30	32	40,32	809,6	120x80x75
30x60 (12"x24") Tensegrity Nat/Ret	P	9,5	7	1,26	25,30	32	40,32	809,6	120x80x75
20x15 (8"x6") Kaleido Nat/Ret	P	9,5	25	0,750	15,50	36	-	-	-
Pezzi Speciali / Special Pieces									
33x120 (13"x48") Gradino Costa Retta Nat/Ret - Lap/Ret	P	9,5	2	0,792	18,50	20	-	-	-
4,5x60 (1 1/4"x24") Battiscopa Nat/Ret - Lap/Ret	P	9,5	14	0,378	8,00	80	-	-	-
1,5x120 (3/4"x48") Bacchetta Jolly Nat/Ret - Lap/Ret	P	9,5	6	0,108	2,50	48	-	-	-
1,5x1,5 (3/4"x3/4") Unghia Jolly Nat/Ret - Lap/Ret	P	9,5	6	0,001	0,50	48	-	-	-
33x90 (13"x36") Gradone Grip/Ret	P	20	2	0,594	27,00	36	-	-	-
30x90 (12"x36") Elemento L Grip/Ret	P	20	2	0,54	28,50	27	-	-	-
18x90 (7 1/4"x36") Griglia Scolo Grip/Ret	P	20	1	0,162	7,50	48	-	-	-

## Riepilogo Gamma















Collection  
Serie  
Gamme

Formati Sizes	P	± MM											
			120x120 48"x48"	90x90 36"x36"	90x90 36"x36"	60x120 24"x48"	60x60 24"x24"	30x60 12"x24"	DIN 51130	DIN 51097	DCOF		
			± 9,5	± 20	± 9,5	± 9,5	± 9,5	± 9,5					
	Nat/Ret		03071A		03468A	02859A	02847A	02827A	V2	R10	A+B	>0.42	
	Lap/Ret		03075A		03473A	02866A	02853A	02834A					
	Nat/Ret		03072A		03469A	02862A	02849A	02829A	V2	R10	A+B	>0.42	
	Lap/Ret		03076A		03474A	02868A	02855A	02838A					
	Grip/Ret			02982						R11	A+B+C	>0.42	
	Nat/Ret					02861A	02848A	02828A	V2	R10	A+B	>0.42	
	Lap/Ret					02867A	02854A	02836A					
	Nat/Ret					02863A	02850A	02831A	V2	R10	A+B	>0.42	
	Lap/Ret					02869A	02856A	02841A					
	Grip/Ret			02983						R11	A+B+C	>0.42	
	Nat/Ret		03073A		03471A	02864A	02851A	02832A	V2	R10	A+B	>0.42	
	Lap/Ret		03077A		03475A	02871A	02857A	02843A					
	Nat/Ret		03074A		03472A	02865A	02852A	02833A	V2	R10	A+B	>0.42	
	Lap/Ret		03078A		03476A	02872A	02858A	02846A					
	Grip/Ret			02984						R11	A+B+C	>0.42	





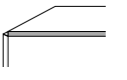
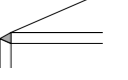

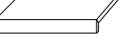


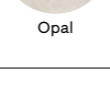

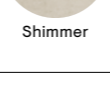

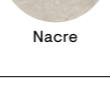

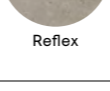

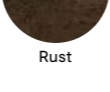

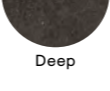



## Riepilogo Gamma

Collection  
Serie  
Gamme

Formati Sizes	Strutture 3D 3D Structures							
								
	Tensegrity 30*60 12"*24"	Garage 30*60 12"*24"	Platinum 60*60 24"*24"	Gold 60*60 24"*24"	Jade 60*60 24"*24"	Zaphire 60*60 24"*24"	Raku 30*120 12"*48"	Kaleido 20*15 8"*6"
	± 9,5	± 9,5	± 9,5	± 9,5	± 9,5	± 9,5	± 9,5	
 Opal Nat/Ret	03079A	02936A	02981A				02944A	
 Shimmer Nat/Ret	03082A	02938A					02944A 02989	
 Nacre Nat/Ret	03081A	02937A		02980A			02944A	
 Reflex Nat/Ret	03083A	02939A					02944A	
 Rust Nat/Ret	03084A	02941A			02945A		02944A 02990	
 Deep Nat/Ret	03085A	02942A				02946A	02943A	

## Riepilogo Gamma

Collection  
Serie  
Gamme

Formati Sizes	Pezzi Speciali Special Pieces						
							
	Gradino Costa Retta 33*120 13"*48"	Battiscopa 4,5*60 1 1/4"*24"	Bacchetta Jolly 1,5*120 5/8"*48"	Unghia Jolly 1,5*1,5 5/8"*5/8"	Gradone 33*90 13"*36"	Elemento L 30*90 12"*36"	Griglia Scolo 18*90 7 1/4"*36"
	± 9,5	± 9,5	± 9,5	± 9,5	± 20	± 20	± 20
 Opal Nat/Ret	03097A	02893	03111A	03124			
 Opal Lap/Ret	03104A	02899	03117A	03131			
 Shimmer Nat/Ret	03099A	02895	03113A	03126			
 Shimmer Lap/Ret	03106A	02902	03119A	03133			
 Shimmer Grip/Ret					03137	03141	03149
 Nacre Nat/Ret	03098A	02894	03112A	03125			
 Nacre Lap/Ret	03105A	02901	03118A	03132			
 Reflex Nat/Ret	03101A	02896	03114A	03127			
 Reflex Lap/Ret	03107A	02903	03121A	03134			
 Reflex Grip/Ret					03138	03142	03151
 Rust Nat/Ret	03102A	02897	03115A	03128			
 Rust Lap/Ret	03108A	02904	03122A	03135			
 Deep Nat/Ret	03103A	02898	03116A	03129			
 Deep Lap/Ret	03109A	02905	03123A	03136			
 Deep Grip/Ret					03139	03143	03152

Pezzi Speciali su Richiesta - Special pieces upon request  
Formstücke auf Anfrage - Pièces spéciales sur demande



Gradone Angolare Sx/Dx 20 mm  
Grip/Ret 33\*90 - 13"\*36" ± 20



Griglia Scolo Angolare Sx/Dx 20 mm  
Grip/Ret 18\*90 - 7 1/4"\*36" ± 20